

OFFICIAL ROOM-BY-ROOM GUIDE TO ML'S NATURAL DREAM HOME

# Mountain Living

STYLE. LIFE. HOME.

NATURAL  
DREAM HOME ISSUE

LUXURY GOES GREEN

130+ Pages of Eco-Chic Design

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# Natural Dream Home

ALL DREAM HOME PHOTOGRAPHY BY AUDREY HALL

## WELCOME HOME

Setting a new standard for green building in the luxury home market, Mountain Living has joined with Ken Pieper & Associates, KPA Construction and Cultured Log Systems™ to create its first Natural Dream Home. The 8,295-square-foot home is energy efficient, low maintenance, fire resistant and luxurious in every detail. Built using natural, reclaimed and organic materials, the home far surpasses Built Green® Colorado standards. Thanks to a combination of airtight Cultured Logs™, innovative insulating materials made from recycled blue jeans and post-consumer recycled glass, and solar and wind power, the Natural Dream Home is extremely energy efficient, with an average energy bill of \$300 per month. Compare that to the average \$1,500-per-month energy bill for a conventionally built home of similar size, and you'll soon realize the power of going "green." From its striking alder wood-and-copper front door, custom made by The Grand Entrance, to the eco-friendly furnishings and accessories that fill each room, this home is truly luxurious and green, inside and out. — Carly Schulzka



ROOM-BY-ROOM  
**GREAT ROOM**

## FASHION FORWARD

Demonstrating that green design is good design, HW Home chose fashion-forward pieces for the home's most popular room. Button-tufted leather "Savannah" chairs—by Cisco Brothers, a pioneer in green manufacturing—in a juicy mango hue can be used together as a small sofa or as two side chairs. Cisco's "Lancer" sofa and chairs are made using FSC-certified wood, non-toxic water-based glues, hemp webbing, hypoallergenic wool and natural latex cushions, as well as organic upholstery.

**F**or a guide to this room's products and pros, please turn to page 99.



ROOM-BY-ROOM  
DINING ROOM

## MOUNTAIN MODERN

To create a dining room that is as inviting as it is dramatic, HW Home paired organic materials with a contemporary sensibility. The 71-inch-square "Milano" table is crafted from hand-selected, sustainably harvested tropical hardwoods. Surrounding it are eight "Estancia" chairs, each with beautifully turned legs and arms, and leather backs and seats framed with brass nailheads. Both pieces are manufactured by South Cone, a company certified by the Rainforest Alliance for its work in global sustainability and replenishment of South American rainforests. Casting a cozy glow on the room is the "Lustre Triton" chandelier. Made of driftwood, it's a refreshingly modern take on the traditional antler chandelier.

For a guide to this room's products and pros, please turn to page 99.